

(+) 18816996168

Ponciplastics.com



Product Data Sheet & General Processing Conditions

RTP 600 SI 2 HB
Acrylonitrile Butadiene Styrene
(ABS)
Silicone Lubricated
UL94 HB


PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	2 %	2 %	
Specific Gravity	1.05	1.05	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0060 - 0.0080 in/in	0.60 - 0.80 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	5.0 ft-lbs/in	267 J/m	D 256
unnotched 1/8 in (3.2 mm) section	30.0 ft-lbs/in	1602 J/m	D 4812
Tensile Strength	6200 psi	43 MPa	D 638
Tensile Elongation	> 10.0 %	> 10.0 %	D 638
Tensile Modulus	0.33 x 10 ⁶ psi	2275 MPa	D 638
Flexural Strength	11000 psi	76 MPa	D 790
Flexural Modulus	0.37 x 10 ⁶ psi	2551 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	210 °F	99 °C	D 648
Ignition Resistance* Flammability	HB @ 1/16 in	HB @ 1.5 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	400 - 460 °F	204 - 238 °C
Mold Temperature	145 - 185 °F	63 - 85 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.10 %	0.10 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.